

平面內外袋 自動包裝機(三料槽)

Rectangular inner and outer bag
packaging machine (three hoppers)

三個計量系統設計，一主料兩輔料可以分別計量後充填進同一個包裝，確保每一包的內含物組成比例符合配方，輔料計量適合用於高價或是增添風味之原物料。

The system includes one main slide doser and two secondary slide dosers, allowing separate weighing before filling into the same package. This ensures that the composition ratio of each package meets the formula requirements. The secondary slide dosers is ideal for high-value or flavor-enhancing ingredients.

提供完整設定功能

Comprehensive setting function

觸控人機面板，提供完整的設定功能，可依照需求調整多項參數，提供使用者最大操作彈性。You can easily operate this machine with touch panel screen. You can adjust the parameters according to your demand.

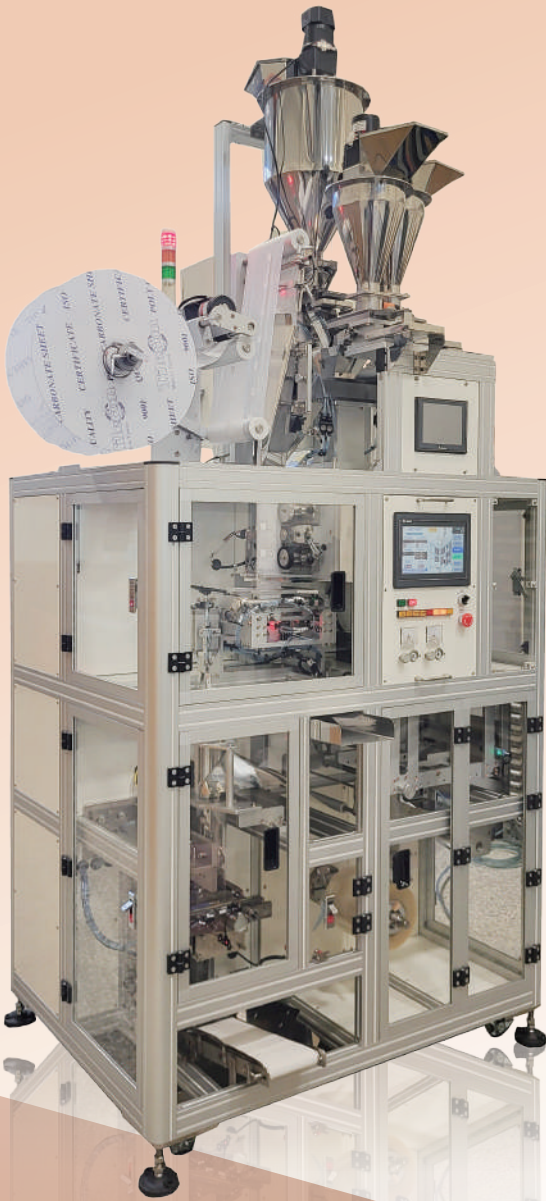
外袋膠膜快速更換

Quickly film-changing function

外袋膠膜快速更換台特殊設計，提升外袋耗材更換效率。With this function, it's more efficient when changing the film rolls.

全自動完成計量， 製氮，充填，充氮等功能。

It's all automatic from weighing, filling, sealing bag, nitrogen-flushing to print date.



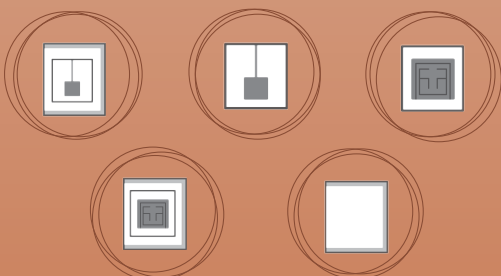
內袋超音波黏合切割

ultrasonic sealing & cutting for inner bag

外袋三邊熱封

3-side heat sealing for outer bag

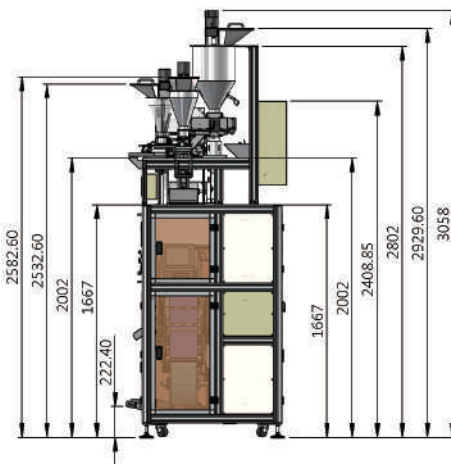
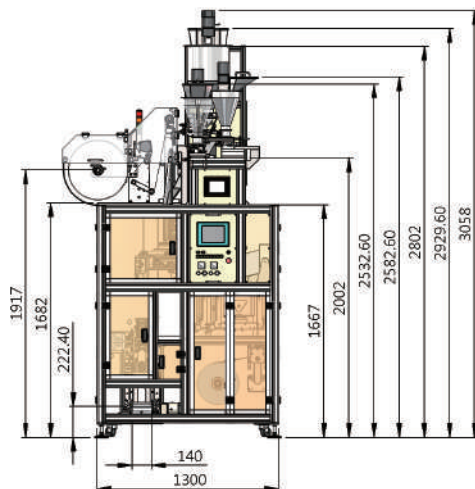
適合包裝均值顆粒狀原物料，如咖啡、茶...等。
Suitable for packing granule in average particle size, such as ground coffee, tea...etc.



AIO168+VSD50-3H

包裝速度 Capacity	Max 50 bags/ min 取決包裝原物料與重量不同而有差異 It depends on different ingredient and weight.	外型尺寸 Dimension	1300mm(L)x1117mm(W)x3058mm(H)
包裝材質 Packing Material	內袋: 不織布, 尼龍網布/PET網布, PLA...等材料 外袋: 須為熱封性多層以上貼合包裝材質如: PE+VMPET+CPP...等 Inner bag: Non-woven, Nylon/PET mesh, PLA...etc. Outer bag: Packaging material needs be heat-sealable and multiple-layered, for example PE+VMPET+CPP...etc.	重量 Weight	750 kg
包裝方式 Packing Method	內袋: 超音波黏合切割 外袋: 三邊熱封 Inner bag: Ultrasonic sealing and cutting Outer bag: 3-side heat sealing	標準配備 Standard Accessories	內袋製袋成型器 外袋衣領式製袋成型器 觸控人機面板 靜電消除器裝置 超音波控制箱 滑動容積計量裝置 料槽攪拌器機構組 下料振動機構 料槽無料警報 外袋空包檢測警報 超音波過載警報 外袋膠膜更換台 Inner bag chute Outer bag forming set Touch panel HMI Static Ionizing Generators Ultrasonic control box Slide doser weighing system Hopper agitator Fluidizer to prevent bridging Empty hopper alarm Empty bag alarm Ultrasound overload alarm Film connecting plate
成品尺寸 Bag Size	內袋- 袋寬(W): 70-75mm, 袋長(L): 90mm 外袋- 袋寬(W): 100mm, 袋長(L)120mm 其他尺寸: 可另外討論客製化尺寸 Inner bag: bag width (W): 70-75mm, bag length (L) 90mm. Outer bag: bag width (W): 100mm, bag length (L): 120mm. Other sizes: Customized sizes are available		
計量方式 Weighing System	計量裝置共有三組, 一組主料滑動容積計量(大)與兩組輔料滑動容積(小)。 主料滑動容積(大): 容積13-63ml, 儲料桶18L 輔料滑動容積(小): 容積1-12ml, 儲料桶4L 1. 充填物料項目規範: 平均粒徑大於0.5mm, 含水率低於5%以下 2. 重量誤差範圍規範: 主料+/-0.3g, 輔料+/-0.15g *輔料內容如易受潮結塊需另行討論 *混合後容積必須為內袋尺寸可包裝範圍 The weighing system consists of three groups: one main slide doser (large) and two secondary slide dosers (small). •Main slide doser (Large): Volume range 13-63ml, hopper capacity 18L •Secondary slide doser (Small): Volume range 1-12ml, hopper capacity 4L 1. Filling Ingredient Specifications: Average particle size greater than 0.5mm, moisture content below 5%. 2. Weight Tolerance: Main ingredient +/- 0.3g, secondary ingredient +/- 0.15g. *For secondary ingredient, materials prone to moisture absorption and clumping, further discussion is required. *The mixed volume must fit within the packaging size of the inner bag.		
電源 Power Supply	AC220V,50/60Hz,3P, 3KW (可配合客戶電壓需求做調整) Can be transformed to local voltage	選購配備 Optional Device	TTO碳帶型印字機 熱燙型日期打印機 內袋耗材壓力防塵罩 TTO printer Hot stamping printer Dust proof cover for filter
氣壓需求 Power Supply	6kg/cm ² (0.6MPa)		

規格尺寸
Standard sizes



國閎機器實業有限公司
ACMA Machinery CO., LTD.
<https://www.acma-machinery.com>

33447 台灣 桃園市八德區瑞發里民權街37號
No.37, Minquan St., Bade district Taoyuan City 33447, Taiwan
TEL:886-3-3681287 FAX : 886-3-3686327
sales@acma-machinery.com ariel.chang@acma-machinery.com

